



DOUBLE E
G R O U P

TENSION CONTROLLER



ONE CONTROLLER - MULTIPLE USES! The Double E Group **tension controller** is a DIN rail mountable controller that is configurable for multiple uses. The unit can be used stand-alone with our color touch panel HMI or integrated into the user's logic system.

The Double E Group tension controller is available as part of a complete integrated tension control solution. The pre-wired and pre-plumbed UL approved control box provides terminations for external sensing devices and provides signals to the control devices. This economical and easy to implement unit is excellent for stand alone applications as well as end users who demand a high quality, low cost tension control answer. Single, dual, splicing and custom configurations are available.

OPEN LOOP TORQUE CONTROLLER

The Double E Group controller uses a distance measurement sensor to monitor roll diameter as the roll unwinds. The controller compares values registered by the diameter sensor with set values then signals the brake or unwind drive to adjust accordingly.

CLOSED LOOP UNWIND CONTROLLER

The controller uses a dancer roll system or load cells to directly sense web activity. This signal is then compared to a setpoint, and through a PID loop, provides real time feedback to an unwind brake or drive to correct for any variations in tension.



CLOSED LOOP UNWIND CONTROLLER WITH INERTIA COMPENSATION

The controller operates as described above in closed loop mode, but also uses a diameter input to measure the diameter (and effectively the mass) of the unwinding roll. The roll size value is used to adapt the PID loop as well as the output signal when the roll is accelerating or decelerating for optimal system response at any roll size.

INTERMEDIATE TENSION ZONE CONTROLLER

The controller is connected to load cells or a dancer in the middle of a web process between driven nip or pull rolls. The controller PID output adjusts the speed difference between the two drives and is either increased or decreased to correct for variations in tension.

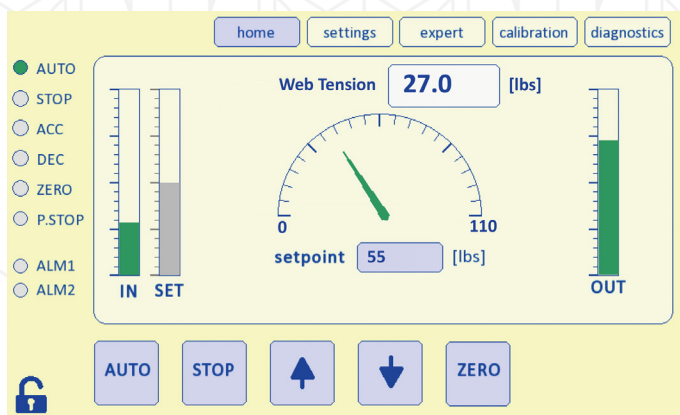
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FEATURES

- One controller style for all applications
- Easy operator interface color touch screen HMI
- Simple calibration
- Optional prewired integrated system cabinet
- Measured tension output signal for secondary display
- Automatic/Stop mode through remote switch
- Optional remote tension setpoint through analog input
- Selectable analog inputs (mV load cells, 0-10V, 4-20mA)
- Selectable analog outputs (0-10V, 4-20mA)
- RS232 Modbus serial communication
- Can be used with Double E Group load cells or existing load cells



Technical Specifications - Controller

Analog Inputs (4) - 12bit with 10ms sampling time	
AI0	0-40mV for non-amplified load cells
AI1	0-10V for remote tension setpoint
AI2	selectable 0-10V or 4-20mA can be assigned to roll diameter or speed
AI3	selectable 0-10V or 4-20mA can be assigned to amplified load cell or dancer
Analog Outputs (2) - 16bit with 10ms refresh rate	
AQ0	selectable 0-10V or 4-20mA for control output to brake or motor driver
AQ1	selectable 0-10V or 4-20mA for dancer air pressure or remote display
Digital Inputs (6) - 3-30V range	
DI0	AUTO/STOP contact
DI1	PRIORITY STOP contact
DI2	ACCEL contact
DI3	DECEL contact
DI4	Speed encoder input – high speed pulse
DI5	parameters set contact
Digital Outputs (2) - 24V high state, max combined current draw 200mA	
DQ0	Alarm 1 (tension / position)
DQ1	Alarm 2 (tension / position or diameter)
Power Supply – 24VDC / 500mA max	
Operating Temperature – 0 to 50°C	
Ingress – IP20	
CE Certified	

Technical Specifications - HMI

Display	7" 16:9 TFT
Resolution	800 x 480 pixel
Color	65,536 colors
COM2	RS232 connected to controller
Power Supply	24VDC / 200mA max
Operating Temperature	0 to 50°C
Operating Humidity	10 to 90% non-condensing
Ingress	IP65 (front panel)
FCC Compatibility	Complies with FCC Class A
CE Certified	